

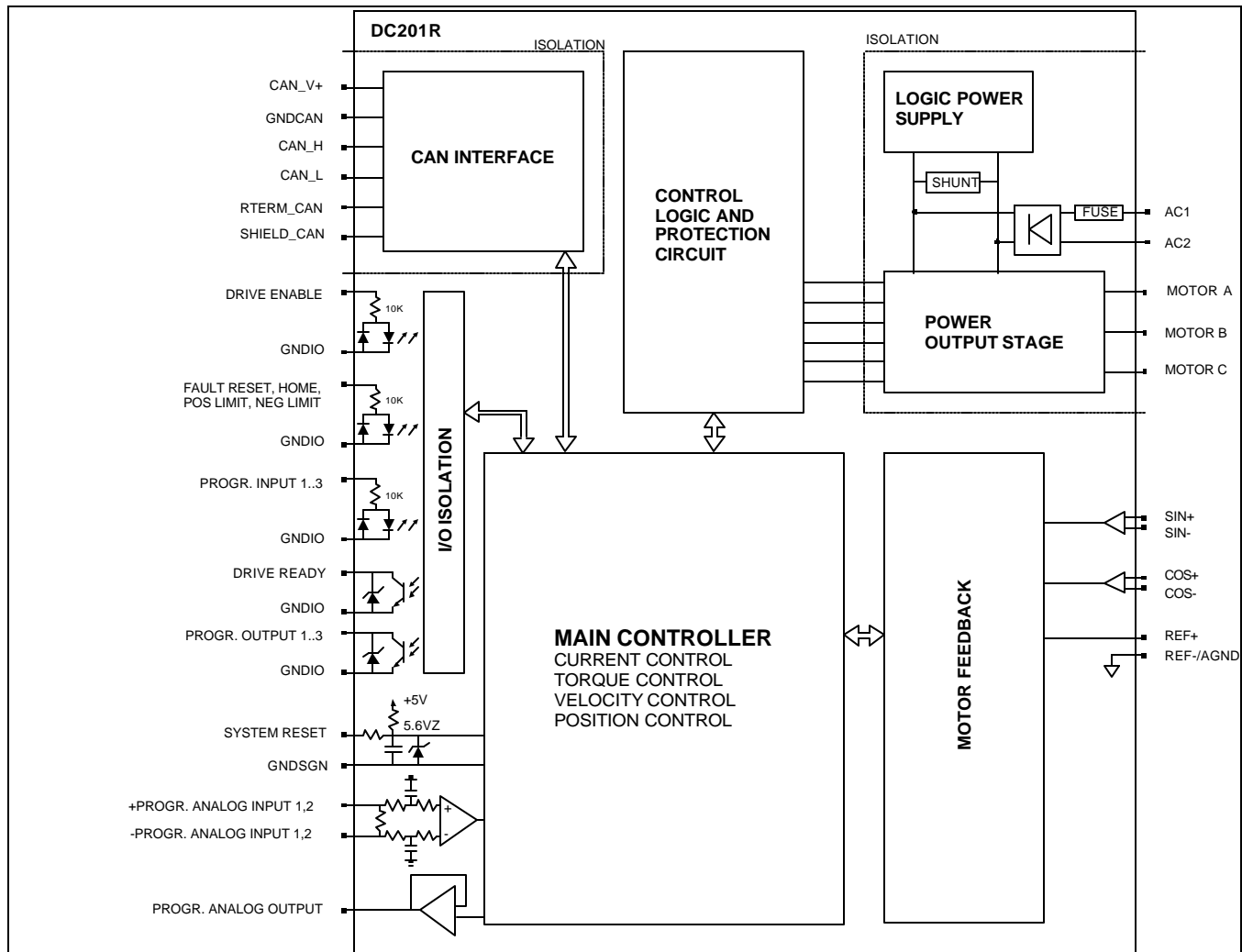
**DIGIFLEX® DIGITAL SERVO DRIVES  
WITH CANopen INTERFACE  
MODEL: DC201R25A20NAC**

**FEATURES:**

- Fully digital, state-of-the-art DSP design
- Brushed DC, brushless AC drive technology
- 10 kHz digital current loop, 5 kHz digital velocity loop, 5 kHz digital position loop with programmable gain settings
- Resolver feedback for sinusoidal commutation
- Surface-mount technology
- Small size, low cost, ease of use
  
- Isolated CAN bus interface for setup and networking
- Supports CANopen communication protocol (DS301) and Device Profile for Drives and Motion Control commands (DSP-402)
- CAN bus address and bit rate selection via DIP-switches
- Windows® based DigiFlex® DriveWare setup software via CAN interface (operates with third party PC-to-CAN interface)
- Operates in torque, velocity or position mode
  
- Single resolver input
- 3 programmable isolated digital inputs (sinking), sourcing inputs optional (-SRC).
- 3 programmable isolated digital outputs (sinking)
- Dedicated isolated limit and home switch inputs
- 2 programmable analog inputs (14-bit)
- 1 programmable analog output (10-bit)
  
- 120VAC off-line operation
- Four quadrant regenerative operation
- Integrated shunt regulator and resistor
- Bi-color LED status indicator
- Extensive built-in protection against:
  - over-voltage
  - under-voltage
  - short-circuit: phase-phase, phase-ground
  - over-current
  - over-temperature



**BLOCK DIAGRAM:**



**DESCRIPTION:**

The DC201R Series digital PWM servo drives are designed to drive brushed and brushless servomotors. These fully digital drives can operate in torque, velocity, or position mode. Various feedback signals can be used to close the velocity and position loop. The command source can be generated internally or can be supplied externally. In addition to motor control, these drives feature dedicated and programmable digital and analog inputs and outputs to enhance interfacing with external controllers and devices.

DC201R Series drives feature a single CAN interface which supports the CANopen protocol (DS301 and DSP402). This interface is used for drive configuration and setup as well as online operation in networked applications. Drive commissioning can be accomplished through DigiFlex® DriveWare, a fully graphical Windows® based application.

Torque, velocity, or position commands can be generated from an analog input, a preset index table, or the CAN interface. The DC201R Series also feature an interpolated position mode with cubic interpolation for smooth, coordinated, multi-axis position control via the CAN interface. A homing routine based on the home switch input and/or the emulated resolver index pulse is also implemented.

All drive and motor parameters are stored in non-volatile memory.

**SPECIFICATIONS:**

<b>POWER STAGE SPECIFICATIONS</b>	<b>DC201R25A20NAC</b>
AC SUPPLY VOLTAGE	45 – 125 VAC, single phase, 50 – 60 Hz
PEAK CURRENT	25A (17.6Arms)
MAXIMUM CONTINUOUS CURRENT	12.5A (8.8Arms)
MINIMUM LOAD INDUCTANCE	600 μH
SWITCHING FREQUENCY	20 kHz
HEATSINK (BASEPLATE) TEMPERATURE RANGE	0 to 65 °C, disables at 65 °C
POWER DISSIPATION AT CONTINUOUS CURRENT	150W
MIN. UNDER-VOLTAGE SHUTDOWN	60 VDC
MAX. OVER-VOLTAGE SHUTDOWN	195 VDC
BUS CAPACITANCE	3000 μF
SHUNT RESISTOR	10 Ω @ 50W
SHUNT SWITCH-ON VOLTAGE	Programmable
SHUNT FUSE	3A Motor Delay @ 250VAC
BUS FUSE	15A Slow-Blow @ 250 VAC

<b>CAN INTERFACE SUPPLY SPECIFICATIONS</b>	
DC SUPPLY VOLTAGE	7.5 to 13 VDC
INPUT CURRENT	150 mA max.

<b>MECHANICAL SPECIFICATIONS</b>	
POWER CONNECTOR: P1	Removable screw terminal connector
MOTOR FEEDBACK CONNECTOR: CN3*	15-pin high density female D-sub
I/O CONNECTOR: CN2*	26-pin high density female D-sub
COMMUNICATIONS INTERFACE (CAN): CN1*	9-pin male D-sub
SIZE	7.42 x 5.92 x 2.58 188.5x 150.4 x 65.5 mm
WEIGHT	

\* Mating connectors are not included.

**PIN FUNCTIONS:**

P1 - Motor and Power Connector:

CONNECTOR	PIN	NAME	DESCRIPTION	I/O
P1	1	MA	Motor phase A	O
	2	MB	Motor phase B	O
	3	MC	Motor phase C	O
	4	AC2	AC supply input	I
	5	AC1		I

CN3 - Motor Feedback Connector:

CONNECTOR	PIN	NAME	DESCRIPTION	I/O
CN3	1	SIN+	Resolver sine input, 2Vrms	I
	2	SIN-		I
	3	COS+	Resolver cosine input, 2Vrms	I
	4	COS-		I
	5	GNDSGN	Signal ground	GNDSGN
	6	-	Not connected	
	7	-	Not connected	
	8	-	Not connected	
	9	-	Not connected	
	10	GNDA	Analog ground	GNDA
	11	REF+	Resolver reference output, 4Vrms, 50mA, 5kHz	O
	12	REF- (same as GNDA)		O
	13	+5V OUT	+5V @ 300mA max. Short-circuit protected.	O
	14	MOTOR OVER TEMP	TTL input	I
	15	SHIELD	Motor feedback cable shield. Internally connected to GNDSGN	SHLD

CN2 – I/O Connector:

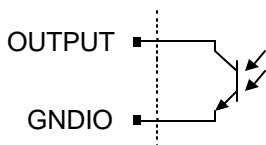
CONNECTOR	PIN	NAME	DESCRIPTION	I/O
CN2	1	+24V IN	+24V input pull-up (for sourcing inputs option only)	I
	2	PROG INPUT 1	Programmable digital input. Opto-isolated. See schematic below.	I
	3	PROG INPUT 3		I
	4	FAULT RESET	Fault reset input. Opto-isolated. See schematic below.	I
	5	PROG OUTPUT 2	Programmable digital output. Opto-isolated. See schematic below.	O

6	-	Reserved	
7	-PROG ANALOG INPUT 1	See pin 16, 17	I
8	-PROG ANALOG INPUT 2		I
9	GNDSGN	Signal ground	GNDSGN
10	+24V IN	+24V input pull-up (for sourcing inputs option only)	I
11	HOME SWITCH	Home switch input. Opto-isolated. See schematic below.	I
12	PROG INPUT 2	Programmable digital input. Opto-isolated. See schematic below.	I
13	DRIVE ENABLE	Drive enable input. Opto-isolated. See schematic below.	I
14	PROG OUTPUT 1	Programmable digital output. Opto-isolated. See schematic below.	O
15	PROG OUTPUT 3		O
16	+PROG ANALOG INPUT 1	Programmable analog input. Opto-isolated. See schematic below.	I
17	+PROG ANALOG INPUT 2		I
18	SYSTEM RESET	TTL input. Pull to ground to reset drive (same as power cycle). Referenced to GNDSGN.	I
19	NEGATIVE LIMIT SWITCH	Negative limit switch input. Opto-isolated. See schematic below.	I
20	POSITIVE LIMIT SWITCH	Positive limit switch input. Opto-isolated. See schematic below.	I
21	DRIVE READY	Drive ready output. Opto-isolated. See schematic below.	O
22	GNDIO	Isolated ground	GNDIO
23	GNDIO	Isolated ground	GNDIO
24	GNDA	Analog signal ground. Internally connected to GNDSGN	GNDA
25	PROG ANALOG OUTPUT 1	Programmable analog output. See schematic below.	O
26	SHIELD	Cable shield. Internally connected to GNDSGN	SHLD

I/O SCHEMATICS:

- Isolated Outputs

DRIVE READY, PROGRAMMABLE OUTPUT 1...3

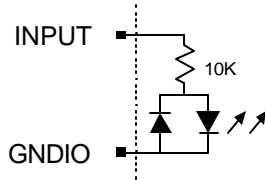


Active maximum voltage	+0.7 VDC
Active maximum current	200 mA
Inactive maximum voltage	+30 VDC
Inactive maximum current	0.01 mA

- Isolated Inputs

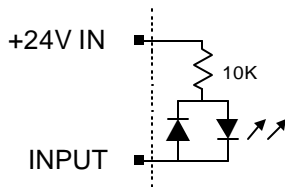
DRIVE ENABLE, FAULT RESET, HOME SWITCH, POSITIVE LIMIT SWITCH, NEGATIVE LIMIT SWITCH, PROGRAMMABLE INPUT 1...3

- Sinking Inputs (standard version)



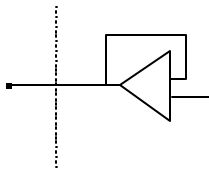
Active maximum voltage	+30 VDC
Active minimum voltage	+18 VDC
Inactive maximum voltage	+2.5 VDC
Inactive minimum voltage	-5VDC

- Sourcing Inputs (optional -SRC version)



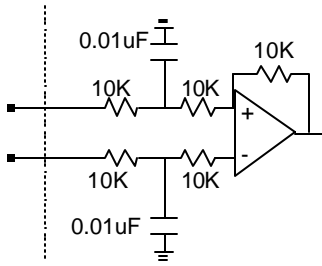
Active maximum voltage	+10VDC
Active minimum voltage	-5VDC
Inactive maximum voltage	+24VIN + 5VDC
Inactive minimum voltage	+24VIN -2.5VDC

- Programmable Analog Output



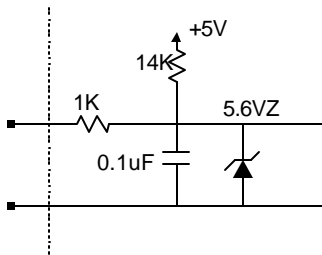
Voltage Range	-10V...+10V
Resolution	10-bit
Minimum Load Resistance	2K Ohm

- Programmable Analog Inputs



Voltage Range	10V...+10V
Resolution	12-bit

- System Reset Input



CN1 - Communications Interface (CAN):

CONNECTOR	PIN	NAME	DESCRIPTION	I/O
CN1	2	CAN_L	CAN_L bus line (dominant low)	I
	3	CAN_GND	CAN ground	GND
	5	CAN_SHLD	CAN shield	SHLD
	7	CAN_H	CAN_H bus line (dominant high)	I
	8	CAN_TERM	Termination. Connect to CAN_H for CAN bus termination (120 Ohm)	GND
	9	CAN_V+	CAN external supply 7.5...13 VDC	I

**DIP SWITCH FUNCTIONS:**

- CAN Address Setting

Node-ID	SW1	SW2	SW3	SW4	SW5	SW6
Via CAN	OFF	OFF	OFF	OFF	OFF	OFF
1	ON	OFF	OFF	OFF	OFF	OFF
2	OFF	ON	OFF	OFF	OFF	OFF
3	ON	ON	OFF	OFF	OFF	OFF
...						

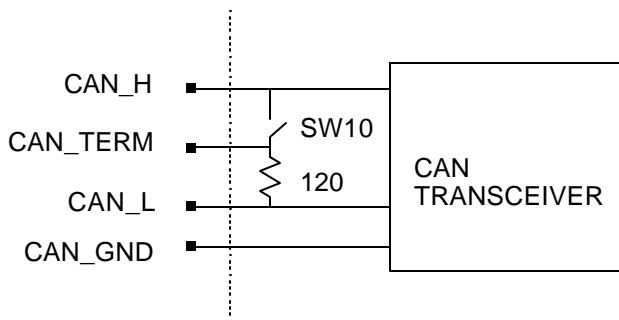
63	ON	ON	ON	ON	ON	ON
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- CAN Bus Bit Rate Setting

Bit Rate (bits/sec)	SW7	SW8
Via CAN	OFF	OFF
500K	OFF	ON
250K	ON	OFF
125K	ON	ON

- CAN Bus Termination

SW10 can be used for CAN bus termination. Setting SW10 ON will internally connect the CAN\_H signal to CAN\_L via a 120Ω resistor. This can be used if the drive is the last node in a CAN network. Setting SW10 OFF will open this termination. Note: the CAN\_TERM pin can also be used for termination, see below.



**DIGIFLEX® DRIVEWARE:**

DigiFlex® DriveWare is a Windows© based application that can be used to setup and configure the DigiFlex® series of digital servo drives via the CAN interface. This application operates with the following PC-to-CAN interfaces:

Manufacturer	Part Number	Style	Manufacturer Contact Information
Advantech	PCL-841	ISA-bus	<a href="http://www.advantech.com">www.advantech.com</a>
IXXAT	any	any	<a href="http://www.ixxat.com">www.ixxat.com</a>
Kvaser	any	any	<a href="http://www.kvaser.com">www.kvaser.com</a>
ESD Electronics	any	any	<a href="http://www.esd-electronics.com">www.esd-electronics.com</a>

**CANopen OBJECT DICTIONARY:**

For more detailed information on CANopen, please visit <http://www.can-cia.org/>, the official web site of CAN in Automation (CiA), the governing body of the CANopen standard.

I. Communication Profile Objects (DS301):

- 1000h: Device\_Type
- 1001h: Error\_register
- 1002h: Manufacturer\_Status\_Register
- 1008h: Manufacturer\_Device\_Name

1009h: Manufacturer\_Hardware\_Version  
 100Ah: Manufacturer\_Software\_Version  
 100Ch: guard-time  
 100Dh: life-time factor  
 1010h: store\_parameters  
 1400h: 1<sup>st</sup> receive pdo communication parameter  
 1401h: 2<sup>nd</sup> receive pdo communication parameter  
 1402h: 3<sup>rd</sup> receive pdo communication parameter  
 1403h: 4<sup>th</sup> receive pdo communication parameter  
 1404h: 5<sup>th</sup> receive pdo communication parameter  
 1414h: 21<sup>st</sup> receive pdo communication parameter  
 1415h: 22<sup>nd</sup> receive pdo communication parameter  
 1416h: 23<sup>rd</sup> receive pdo communication parameter  
 1417h: 24<sup>th</sup> receive pdo communication parameter  
 1600h: 1<sup>st</sup> receive pdo mapping parameter  
 1601h: 2<sup>nd</sup> receive pdo mapping parameter  
 1602h: 3<sup>rd</sup> receive pdo mapping parameter  
 1603h: 4<sup>th</sup> receive pdo mapping parameter  
 1604h: 5<sup>th</sup> receive pdo mapping parameter  
 1614h: 21<sup>st</sup> receive pdo mapping parameter  
 1615h: 22<sup>nd</sup> receive pdo mapping parameter  
 1616h: 23<sup>rd</sup> receive pdo mapping parameter  
 1617h: 24<sup>th</sup> receive pdo mapping parameter  
 1800h: 1<sup>st</sup> transmit pdo communication parameter  
 1802h: 3<sup>rd</sup> transmit pdo communication parameter  
 1803h: 4<sup>th</sup> transmit pdo communication parameter  
 1804h: 5<sup>th</sup> transmit pdo communication parameter  
 1814h: 21<sup>st</sup> transmit pdo communication parameter  
 1815h: 22<sup>nd</sup> transmit pdo communication parameter  
 1816h: 23<sup>rd</sup> transmit pdo communication parameter  
 1817h: 24<sup>th</sup> transmit pdo communication parameter  
 1818h: 25<sup>th</sup> transmit pdo communication parameter  
 1819h: 26<sup>th</sup> transmit pdo communication parameter  
 1A00h: 1<sup>st</sup> transmit pdo mapping parameter  
 1A02h: 3<sup>rd</sup> transmit pdo mapping parameter  
 1A03h: 4<sup>th</sup> transmit pdo mapping parameter  
 1A04h: 5<sup>th</sup> transmit pdo mapping parameter  
 1A14h: 21<sup>st</sup> transmit pdo mapping parameter  
 1A15h: 22<sup>nd</sup> transmit pdo mapping parameter  
 1A16h: 23<sup>rd</sup> transmit pdo mapping parameter  
 1A17h: 24<sup>th</sup> transmit pdo mapping parameter  
 1A18h: 25<sup>th</sup> transmit pdo mapping parameter  
 1A19h: 26<sup>th</sup> transmit pdo mapping parameter

## II. Drive Profile Objects (DSP402)

- Common Objects

6402h: motor\_type  
 6403h: motor\_catalogue\_number  
 6404h: motor\_manufacturer  
 6410h: motor\_data  
 6510h: drive\_data  
 6502h: supported\_drive\_modes  
 6503h: drive\_catalogue\_number  
 6504h: drive\_manufacturer

2001h: user\_defined\_drive\_name  
 2002h: user\_units  
 200Eh: active\_non\_fatal\_errors  
 200Fh: error\_self\_reset  
 2011h: commutation\_sensor\_selection\_code  
 2012h: hall\_sensor\_parameters  
 201Fh: hall\_sensor\_error\_option\_code  
 2031h: hall\_sensor\_error\_counter  
 2032h: hall\_sensor\_error\_counter\_limit  
 2013h: encoder\_parameters  
 2020h: encoder\_counter  
 2021h: encoder\_position  
 2022h: encoder\_index\_counter  
 2027h: encoder\_error\_option\_code  
 2023h: encoder\_error\_counter  
 2024h: encoder\_error\_counter\_limit  
 2014h: auxiliary\_encoder\_parameters  
 2028h: auxiliary\_encoder\_counter  
 2029h: auxiliary\_encoder\_position  
 202Ah: auxiliary\_encoder\_index\_counter  
 2030h: auxiliary\_encoder\_error\_option\_code  
 202Bh: auxiliary\_encoder\_error\_counter  
 202Ch: auxiliary\_encoder\_error\_counter\_limit  
 2040h: DIP-switch\_settings  
 20A0h: programmable\_digital\_inputs  
 20A1h: programmable\_digital\_outputs  
 20A2h : programmable\_analog\_inputs  
 20A3h: programmable\_analog\_outputs  
 20A4h: programmable\_digital\_inputs\_polarity  
 20A5h: programmable\_digital\_inputs\_function  
 20A8h: programmable\_digital\_outputs\_polarity  
 20A9h: programmable\_digital\_outputs\_function  
 20ACh : programmable\_analog\_input\_parameters  
 20AEh: programmable\_analog\_output\_parameters  
 20C2h: power\_stage\_temperature  
 20C8h: communication\_control  
 208Fh: load\_inertia

- Device Control Objects

6040h: controlword  
 20C4h: controlword\_initial\_value  
 20C5h: auxiliary\_controlword  
 6041h: statusword  
 605Ah: quick\_stop\_option\_code  
 605Bh: shutdown\_option\_code  
 605Ch: disable\_operation\_option\_code  
 6060h: modes\_of\_operation  
 6061h: modes\_of\_operation display  
 2000h: statusword\_1  
 2004h: dedicated\_digital\_inputs  
 2005h: dedicated\_digital\_outputs  
 2006h: dedicated\_digital\_inputs\_polarity  
 2007h: dedicated\_digital\_outputs\_polarity  
 2049h: invert\_command

20B0h: trigger\_at\_value  
20B1h: capture\_value  
20B3h: trigger\_signal  
20B5h: capture\_signal  
20B6h: capture\_event  
20C1h: delay\_times  
20C3h: motor\_overtemperature\_option\_code

- Factor Group Objects

6090h: velocity\_encoder\_resolution  
608Fh: position\_encoder\_resolution  
6093h: position\_factor  
6094h: velocity\_encoder\_factor  
6097h: acceleration\_factor  
2079h: analog\_torque\_command\_factor  
207Ah: digital\_torque\_command\_factor  
2081h: analog\_velocity\_command\_factor  
2082h: digital\_velocity\_command\_factor  
2091h: analog\_position\_command\_factor  
2092h: digital\_position\_command\_factor

- Profile Position Mode Objects

607Ah: target\_position  
607Dh: software\_position\_limit  
6086h: motion\_profile\_type  
607Fh: maximum\_profile\_velocity  
6081h: profile\_velocity  
6083h: profile\_acceleration  
6084h: profile\_deceleration  
6085h: Quick\_stop\_deceleration

- Homing Mode Objects

607Ch: home\_offset  
6098h: homing\_method  
6099h: homing\_speeds  
609Ah: homing\_acceleration

- Position Control Function Objects

6062h: position\_demand\_value  
6063h: position\_actual\_value\*  
6064h: position\_actual\_value  
6067h: position\_window  
6068h: position\_window\_time  
6065h: following\_error\_window  
6066h: following\_error\_time\_out  
60F4h: following\_error\_actual\_value  
60FBh: position\_control\_parameter\_set  
60FCh: position\_demand\_value\*  
2090h: demand\_position\_offset  
2093h: position\_command\_low\_pass\_filter

- Profile Velocity Mode Objects

6069h: velocity\_sensor\_actual\_value  
606Ah: sensor\_selection\_code  
606Bh: velocity\_demand\_value  
606Ch: velocity\_actual\_value  
606Dh: velocity\_window  
606Eh: velocity\_window\_time  
606Fh: velocity\_threshold  
6070h: velocity\_threshold\_time  
60F9h: velocity\_control\_parameter\_set  
60FFh: target\_velocity  
2080h: demand\_velocity\_offset  
2083h: velocity\_command\_low\_pass\_filter  
2084h: velocity\_error

- Profile Torque Mode Objects

6071h: target\_torque  
6072h: max\_torque  
6074h: torque\_demand\_value  
6075h: motor\_rated\_current  
6076h: motor\_rated\_torque  
6077h: torque\_actual\_value  
6078h: current\_actual\_value  
6079h: dc\_link\_circuit\_voltage  
6087h: torque\_slope  
6088h: torque\_profile\_type  
60F8h: torque\_control\_parameters  
2010h: rated\_voltage  
2070h: current\_control\_parameter\_set  
2074h: target\_current\_q  
2075h: reference\_current\_q  
2077h: reference\_torque  
2078h: rated\_torque\_constant  
207Bh: Torque command low pass filter

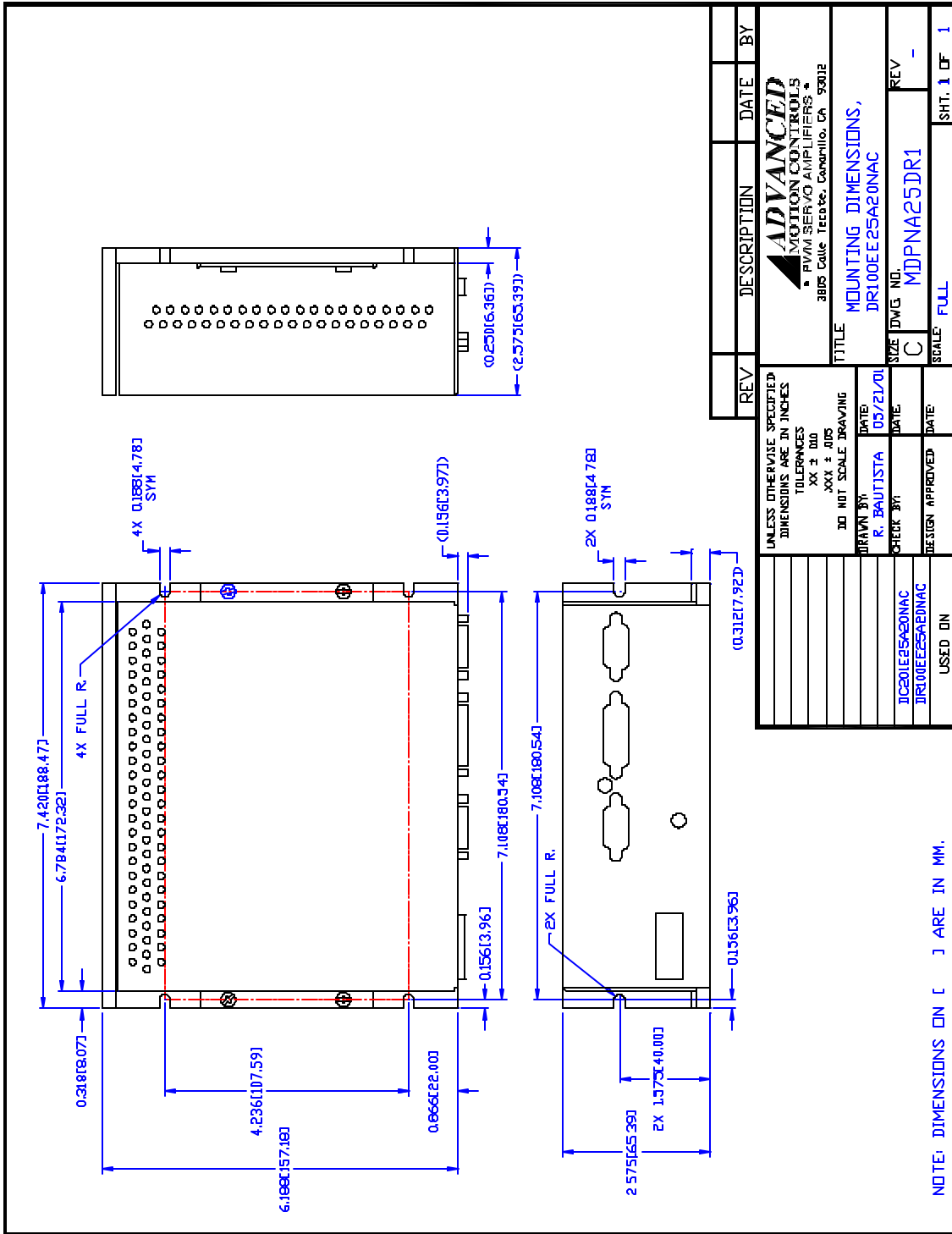
**ORDERING INFORMATION:**

Standard model: DC201R25A20NACX

With sourcing inputs: DC201R25A20NACX-SRC

X indicates the current revision letter.

**MOUNTING DIMENSIONS:**



REV	DESCRIPTION	DATE	BY

<b>ADVANCED</b> MOTION CONTROLS • PM/AM SERVO/CO AMPLIFIERS • 3885 Calle Terceira, Campbell, CA 95002	
TITLE: MOUNTING DIMENSIONS, DR100EE25A20NAC	
SIZE: DWG. NO. C	REV: -
USED IN: JIC201EE25A20NAC JIR100EE25A20NAC	SCALE: FULL SHT. 1 OF 1

UNLESS OTHERWISE SPECIFIED,  
 DIMENSIONS ARE IN INCHES  
 TOLERANCES  
 XX ± .010  
 .XXX ± .005  
 DO NOT SCALE DRAWING

DESIGN APPROVED: [Signature]  
 DATE: 05/21/01

CHECK BY: R. BAUTISTA  
 DATE: 05/21/01

DRAWN BY: [Signature]  
 DATE: 05/21/01

NOTE: DIMENSIONS ON [ ] ARE IN MM.